July 28 2009

Ed Smith

CLERK OF THE SUPREME COURT

STATE OF MONTANA

## IN THE SUPREME COURT OF THE STATE OF MONTANA

Supreme Court Cause No.\_\_\_\_\_

2 3 KARL KNUCHEL, P.C. 4 Karl Knuchel 116 W. Callender 5 P.O. Box 953 6 Livingston, MT 59047 Telephone: 406/222-0135 Facsimile: 406/222-8517 Email: karl@knuchelpc.com 8 10 VALERIE EMMERSON, 11 Appellant, 12 VS. 13 14

S. TUCKER JOHNSON,

Appellee.

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FILED

AUG 2 8 2009

Ed Smith CLERK OF THE SUPREME COURT STATE OF MONTANA

WALLACE C. WALKER and
RANA RAE WALKER,

Appellees.

WALLACE C. WALKER and
RANA RAE WALKER and
RANA RAE WALKER,

Appellees,

vs.

NOTICE is given that the Appellant above-named and who is the Petitioner in that cause of action filed in the Sixth Judicial District Court, in and for the County of Sweet Grass, as Cause No. DV 2007-8, hereby appeals to the Supreme Court of the State of Montana from the final judgment or order entered in such action on the 13<sup>th</sup> day of July, 2009, and the Notice of Entry of Judgment entered on the 29<sup>th</sup> day of July, 2009.

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## THE APPELLANT FUTHER CERTIFIES:

- 1. That this appeal is the subject of the mediation process required by M.R.App. P. 7. The money judgment being sought is not less than \$5,000.
- That this appeal is an appeal from an order certified as final under M.R.Civ.P. 54(b).
   A true copy of the District Court's certification order is attached hereto as Exhibit "A".
- 3. That all available transcripts of the proceedings in this cause have been ordered from the court reporter contemporaneously with the filing of this notice of appeal.

4. That included herewith is the filing fee prescribed by statute.

Dated this 2 (\_ day of August, 2009.

KARL KNUCHEL
Attorney for Appellant

## CERTIFICATE OF SERVICE

I herby certify that I have filed a true and accurate copy of the foregoing NOTICE OF APPEAL with the Clerk of the Montana Supreme Court; and that I have served true and accurate copies of the foregoing NOTICE OF APPEAL upon the Clerk of District Court, each attorney of record, and each party not represented by an attorney in the above-referenced District Court action, as follows:

LEANNE SCHRAUDNER

Schraudner & Hillier, PLLC

3825 Valley Commons Dr., Ste. 5

Bozeman, MT 59718

Attorney for Respondents / Appellees

LAW OFFICES OF MARK J. HARTWIG

MARK HARTWIG

P.O. Box 2330 Livingston, MT 59047

Attorney for Third-Party Defendant / Appellee

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DEANNA NOVOTNY Clerk of District Court - Sweet Grass County 200 W. 1st P.O. Box 698 Big Timber, MT 59011-0698

Name Lindsay Counts

Ille W. Callender, Livenyston, ret

Address

Legal Assistant

Title

NOTICE OF APPEAL - 3

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